

CLAIMS:

1. A sun visor for a vehicle including a sun visor main body that is constructed by covering a core body with skins fused together along a peripheral edge portion of the core body, characterized in that, a corner tension part, preventing displacement of the corner fused part toward the corner part of the core body, is provided between the corner part of the core body and a corner fused part of the skins.

2. A method of manufacturing a sun visor for a vehicle in which a sun visor main body is formed by covering a core body with skins fused together along a peripheral edge portion thereof, characterized in that:

the core body, and skin materials, which skin materials extend along front and back surfaces of the core body and are large enough to protrude by a predetermined amount beyond a peripheral edge of the core body in order to overlap with each other, are set between a pair of fusing molds;

corner tension part forming material, which is formed of the same material as the skin materials or a thermoplastic resin compatible with the material of the skin materials, is arranged between a corner part of the core body and overlapping portions of the skin materials corresponding to a corner fused part of the skins; and

thereafter, the overlapping portions of the skin materials are fused to each other, with the corner tension part forming material being held therebetween along an outer peripheral edge of the core body.

3. A method of manufacturing a sun visor for a vehicle according to Claim 2, characterized in that:

the core body is composed of a first core split body and a second core split body divided in the thickness direction thereof; and that

a part of the corner tension part forming material is held between the first core split body and the second core split body.

4. A method of manufacturing a sun visor for a vehicle according to Claim 3, characterized in that:

the skins are formed by a first skin material and a second skin material consisting of fusible sheet materials and having a large enough size to protrude by a predetermined amount beyond the peripheral edge of the core body so as to overlap with each other; and that

an end portion of at least one of the first and second skin materials is folded so as to constitute a corner tension part forming material, which is held between the first and second core split bodies.